

# Schneider IMS SERVO

Supported Series : Schneider Lexium MDrive

Website: <http://motion.schneider-electric.com/index.html>

## HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Schneider IMS SERVO		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	1		

## Device Address:

Bit/Word	Device type	Format	Range	Memo
B	BIT	HHHHo	0 ~ FFFF7	
W	WORD	HHHH	0 ~ FFFF	
DW	DWORD	HHHH	0 ~ FFFF	
Byte	BYTE	HHHH	0 ~ FFFF	

## Wiring Diagram:

### Diagram 1

#### RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.

